

F. Gerigk, S. Ramberger, K. Schirm, R. Wegner, P. Ugena-Tirado

#### CCDTL (F. Gerigk)

- technical specs for support in preparation,
- should soon receive material list from BINP,
- definition of vacuum test procedures for upcoming visit (first week of August) in progress,
- difficulties to get the Helicoflex order out. Discussion on different joint type for the stem/tank connection reverted to the original version (HNRV 120, alu) after discussions with BINP (55 N/mm instead of 165 N/mm for an HN 130 alu joint)

#### India (F. Gerigk)

- addendum with prices for jacks sent to India,
- technical specs in preparation,
- no news on coupler --> drawings under approval,
- jacks will be yellow,

#### windows (F. Gerigk)

- vacuum test should be done today!

#### DTL (S. Ramberger)

- DMP mentions that it tries to approve schedules to August while ESS-Bilbao found that there are only few pieces in production.
- The machining of the rough girder T1S1 advances on schedule. The company for the final machined girder T1S1 has some delays but appears to advance as well.
- CADINOX should be ready for metrology measurements on the tank segment T1S1 in week 27. So far all looks fine.

#### PIMS (R. Wegner)

- Ni plating of flanges finished (collaborating institute)
- Brazing of flanges for tuners and ports is being performed
- 2 rings of short module are planned to be sent to Julich end of June
- EB welding sample, which was X-ray analysed at CERN, is sent to IPJ to cross-calibrate their setup
- New samples for a final EB welding test have been prepared and are sent to Julich

#### PIMS (P. Ugena-Tirado)

- The simulations on the tuning ring heights continue. Module 2 is finished and module 12 already started.
- 17juneTuningRingSimulations.pptx: Simulations of tuning rings for PIMS cavities

-- RolfWegner - 17-Jun-2011

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