

Preparation of Cool-Down in Sector 78 RAT Réunion Avancement Travaux

HARDWARE COMMISSIONING COORDINATION - WEEK 48

29 November 2006 8:30 2889-R-009

Present: S.Brown, P.Chambouvet, V.Chareyre, M.Coccoli, R.Lauckner, F.Millet, B.Perea Solano, R.Schmidt, A.Suraci.

Preparation of the Cool-Down in Sector 78

ATTENTION !! Hugues Thiesen informs that tomorrow 30th Nov. there will be transport of the 60 A Orbit Correctors along Sector 78. Please keep the passage free ! Thanks !

AC cabling: -

Instrumentation cabling:

- A.Suraci informed that:
 - 3 current lead temperature cables need repair (*T* sensors).
 - Connection of instrumentation on DFBX is on hold as required by the team investigating on the inner triplet leak.
 - The activity of connecting the crates in UA83 and RR77 to the FIP is ongoing
 - 3 mobile crates will be used up to the cool down to test the installed crates.

Vacuum:

- F.Millet summarized the situation:
 - The arc leaks investigation is ongoing (1 found + 3 under investigation).
 - The cold mass pressure is being hold at 5 bar in order to investigate the inner triplet leak.
 - The leak on the inner triplet is still being investigated.
 - It is not possible to perform the purge-filling until a decision on the inner triplet will no be available. This is to be changed in the planning.

Cryogenics: -

DFB Commissioning:

- The current leads pumping needs on DFBXs are not clarified yet and will be soon discussed with the FNAL collaborators.
- P.Chambouvet informed that during the current lead heater functional test on DFBAN, a cabling non-conformity has been found and that a solution is being investigated with J-C.Guillaume. However, the DFBMH lead heater functional test is completed.

- P.Chambouvet also informed that the current lead insulation vacuum in LSS8L has been finished at the DFBMA/C.

Safety: -

Preparation of Powering Procedure Test (previously called Dry Run):

- S.Brown informed that the changes to be done for the 60 A Orbit Correctors with respect to the TS/EL non-conformity will be finished by the end of the week, so that the tests can start on Monday 4th Dec.

ELQA:

- V.Chareyre informed that:
 - The EIQA-TP4-A has been completed on DFBAN.
 - Also, both the EIQA-TP4-A on the 6KA leads and the transfer function measurement for 120A leads have not been completed in DFBAO.
 - EIQA-TP4-A and transfer function measurements on DFBMH has been finished.

AOB: -

Open Issues

AC non-conformity

- 21.11.06 Non-conformity on instrumentation cables (temperature sensors on current leads) (A.Suraci: 3 cables are in repair-Wed.29th)
- 13.11.06 Non-conformity of the crates of cryo instrumentation (inrush current) (A.Suraci: ready next year)
- 13.11.06 Non-conformity of the AC cabling of the crates under the magnets. This concerns ACR, MEL, orbit corrector power converters & VAC.

DC cabling

- 25.11.06 Functional test on the leads heaters: DFBAO, DFBMA, DFBMC, DFBXG
- 22.11.06 Pre-connection of 120A cables in LSSR7 (TS/EL)
- 20.11.06 Galvanic insulation installation on all DFBS (AT/MEL)
- 13.11.06 Non-conformity of the DC cabling of the orbit corrector power converters
- 13.11.06 6 kA and 13 kA cables positioning at DFBAO, DFBMA, DFBMC, DFBAN (Flohe)

Assembly

-

Vacuum

-

Cryogenics

- 22.11.06 Cryo-valves remote control in CCC by AB/CO

- 22.11.06 Control of quench valve
- 20.11.06 DFB instrumentation cables to be connected (A.Suraci: 80% done)
- 17.11.06 Instrumentation cable HV tests in LSS8L (A.Suraci: 4 cables to be tested)

DFB Commissioning

- 29.11.06 Definition of owner of activity and pumping needs for current leads insulation vacuum (DFBX)
- 29.11.06 Pumping of insulation vacuum for DFBX
- 13.11.06 EIQA-TP4-A for all DFBs between 7 and 8 (D.Bozzini: next(w48): DFBAO HC module, DFBMA, DFBMC, DFBX)

Safety

General remark: written communication in advance to announce operations!!!

- 25.11.06 EIQA-TP4B safety procedure (1900 volts tests!).
- 23.11.06 Wooden structure for UA access restriction (that will allow transport).
- 23.11.06 Preparation of a prototype insulating protection (derived from a plastic tube) of the monorail by J-C.Guillaume and approval by J.Etheridge.
- 23.11.06 Water leak on the tunnel concrete wall to be fixed (33L8).
- 16.11.06 Cool down safety procedure & access conditions

Preparation of powering test

- 22.11.06 Pretest of 60A converters in sector 78, location C16L8. (B.Bellesia: stopped due to LQA hardware problems; expected end by Tuesday 28 Nov)
- 22.11.06 Installation of flexible cables by CV (UA83)
- 16.11.06 Water circulating in UA83 for the Powering Procedure Test: filters need to be checked.

AOB

- 13.11.06 BPM connection in Q2, Q3, Q4, Q5, Q6, Q7-wk49 (J-C.Guillaume & R.Jones)
- 13.11.06 Quench protection continuity tests and cables assignment LLS7R (DFBMH, DFBAN) and LSS8L (DFBMC, DFBMA and DFBX)

Closed Issues

EIQA-TP4-A on DFBAN, DFBMH, DFBAO LC module	29.11.06
Pumping of insulation vacuum for all DFBs between 7 and 8 (except DFBX)	29.11.06
Functional test on the leads heaters DFBMH	29.11.06
Functional test on the leads heaters DFBAN	28.11.06
Pumping of current lead insulation vacuum DFBAN	25.11.06
120A and 600A positioning on DFBAN and DFBMH (INEO)	25.11.06

Missing labels on DFBAO instrumentation cables	24.11.06
Adjustment of cable length on DFBAO	24.11.06
Prototype of galvanic insulation to be tested at Point 6	23.11.06
Definition of Safety procedure for Powering Procedure Test (aka Dry Runs)	23.11.06
Leaks on DFBAO gas recovery line in repair/installation of helicoflex	22.11.06
21 leak detectors to be placed all along the arc 78	22.11.06
Connections (made by TS/MME) of 120 A cables to be verified (TS/EL)	22.11.06
600 A cable positioning on DFBAO	22.11.06
Pumping of current lead insulation vacuum DFBMH	21.11.06
Pressurized air supply to valve on WRL	21.11.06
Support on DFBAO WRL	21.11.06
Bellows in Q6-Q7 LSS8L which had been damaged, is now repaired	20.11.06
Valve on the WRL is operational	20.11.06
Leak in arc Q11-8L	20.11.06
Cryogenic valve manipulation on DFBX	20.11.06
Removal of some BLMs in conflict with the pumping groups	17.11.06
120 A Cables connection in DFBAO, DFBMC, DFBMA and DFBX LSS8L	17.11.06
DS7R and DS8L leak test finished	17.11.06
Leak in R7 repaired	17.11.06
Q6-Q7 bake-out completed	17.11.06
Current lead vacuum: man power and pumping groups availability	15.11.06
Hydraulic connection of the current leads	15.11.06
DFBX AT/MEL Transformers installation	14.11.06
WRL connection DFBMH LSS7R	14.11.06
ELQA-TP3 test of the sector 78	14.11.06
Polarity tests of the 600A and 120A cables for DFBAN and DFBMH (LSS7R)	14.11.06
QUI available	10.11.06
Pressure tests of QUI and DFBs safety valves finished	10.11.06
QRL valves available for all sector	09.11.06
QRL valve opening/cabling verification	13.11.06
Interconnections DFBAO, DFBMA and DFBMC.	13.11.06
WRL connection at DFBMC, DFBMA and DFBX	13.11.06
120A cables positioning at DFBAO, DFBMA and DFBMC	13.11.06

Q6-Q11L8 leak test envelope

13.11.06

Interconnections of DFBAN and DFBMH

13.11.06

Milestones: Test Schedule

Week 45	Interconnections
End week 46 [18.11.06]	Leak Test
End week 47 [24.11.06]	Pressure Test
Week 47-48	EE sensor tests in RR77
Week 48 & 49	Purge and filling
Week 49	Dry Run
Week 49	Short Circuit tests of 60 A
Week 49	Diesel Tests
Week 50	Flushing
Week 50 [15.12.06]	Giga PAQ
Week 51	Cool Down Sector 78



Next RAT meeting

Wednesday, November 29th 8:30 @ P8 2889-R-009

Mirco Coccoli